

Work Order ID 70505

Friday, June 10, 2011 10:07:13 AM



Page 1

Item ID: D4403-6

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Bracket Outboard, RH

Start Date: 6/13/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 2.00

Customer:

Reference:

11-06-10

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4403

A

100

Cut blanks as per folio

0.00



Bandsaw

Memo

0.00

Jepas Bandsaw

CUT BLANK AT 3.500"

on 11/06/13

2 *0*

110

0.00



HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

MACHINE AS PER DWG & FOLIO FB060

FOLIO REV: *AA*

DWG REV: *A*

on 11/06/24

2 *0*

DEBURR

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Page 2

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Item Name: Aft Bracket Outboard, RH

Start Date: 6/13/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC2- Inspect parts off machine FAI/FAIB

0.00

SMT 11/06/24



QC

Memo

0.00

2

Ø

Quality Control

130

QC8- Inspect parts - second check

0.00

SMT 11/06/24



QC

Memo

0.00

2

Ø

Quality Control

140

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

2

SMT 11-6-24.

Hand Finishing

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Page 3

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Start Date: 6/13/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

2X J M 11/06/24

160

Identify as per dwg & Stock Location: ST 1396

0.00



Packaging

Memo

0.00

Packaging

JB 2 11/06/24

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

C 11/06/24

ME
11-06-24

Picklist Print

Page 1

Friday, June 10, 2011 10:07:10 AM

Work Order ID: 70505



Parent Item: D4403-6



Parent Item Name: Aft Bracket Outboard, RH

Start Date: 6/13/2011

Required Date: 6/23/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 11/06/08 JFS VERIFY BY:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T73B01.250X03. 000		Purchased	No				f	12.0000		0.610526			



7075-T73 BAR 1.250" X 3.000"

LocationLoc QtyLoc Code

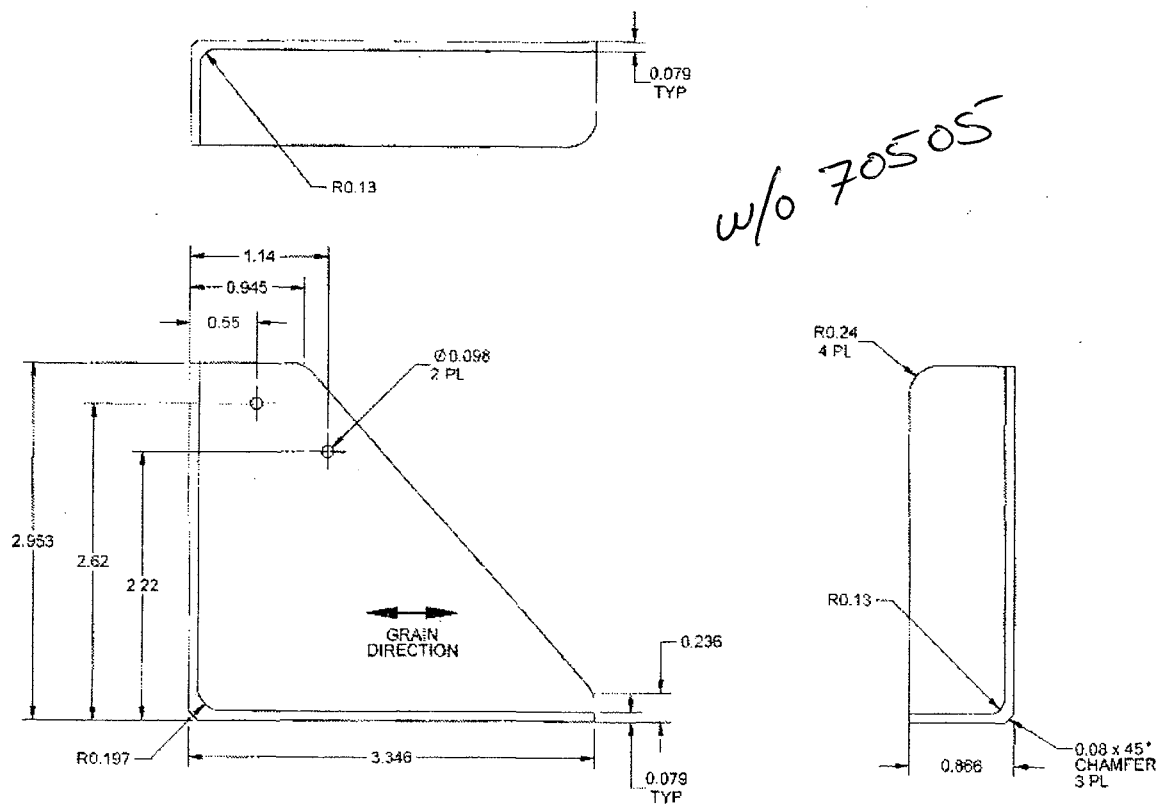
MAT008

12

117942

12

210 *cm 11/06/13*



D4403-6 AFT BRACKET OUTBOARD, RH

RELEASED
2011-05-24
JPD

NOTES

- 1) MATERIAL: 7075-T7351 ALUMINUM BAR
AMS-QQ-A-250/12 (AMS 4078)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.09 lbs
- 8) SIMILAR TO AGUSTA P/N 3G2591A07151

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	DRAWING NO	REV. A
MFG. APPR.	#	D4403	SHEET 6 OF 8
APPROVED	#	TITLE	SCALE
DE APPR.	#	BRACKET	NTS
DATE	11.05.18	COPYRIGHT © 2011 BY DART AEROSPACE LTD	